



PU35CM1 V3 255nm

Product Specification

Approval Sheet

PU35CM1 V3
Product Specification

RoHS

Product	UVC 3535 Emitter
Part Number	PU35CM1 V3
Issue Date	2021/08/03



■ Feature

- ✓ UVC LED
- ✓ Compact dimensions: 3.55 mm × 3.55 mm × 1.72 mm
- ✓ Dice Technology : AlGaN
- ✓ View angle: $\theta = 125^\circ$
- ✓ Environmental friendly ; RoHS compliance
- ✓ Packing : 250 & 500 pcs/reel

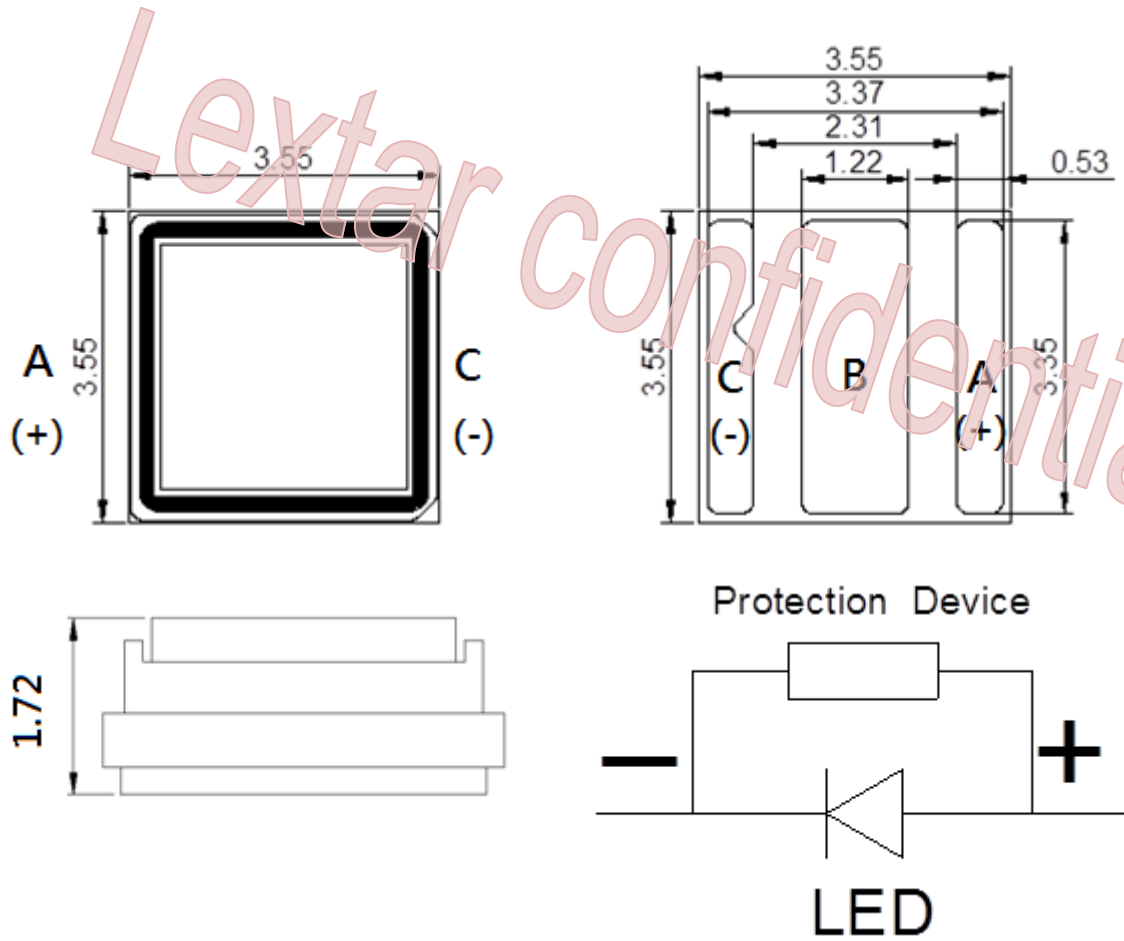
■ Applications

- ✓ Sterilization
- ✓ Water purification
- ✓ Air purification

Outline Dimension

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Outline Dimension



A : Anode
B : Thermal
C : Cathode

*. Tolerance:±0.2mm

Performance

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■ Opto-Electrical Characteristics

Parameter	Symbol	Condition	Min.	Typ.	Max.	Unit
Radiant Power ^{*(1)}	P_O	$I_F = 100\text{mA}$	10	12	18	mW
Forward Voltage ^{*(2)}	V_F		5.0	5.8	6.5	V
Wavelength ^{*(3)}	W_P		250	255	260	nm
View Angle	θ		--	125	--	deg
Reverse Current	I_R	$V_R = 5\text{V}$			10	μA

- (1).The Radiant Power tolerance $\pm 10\%$
- (2).The Forward Voltage tolerance is $\pm 0.1\text{V}$
- (3).Peak Wavelength tolerance is $\pm 5\text{nm}$
- (4).Thermal resistance is calculated from junction to solder

■ Absolute Maximum Ratings

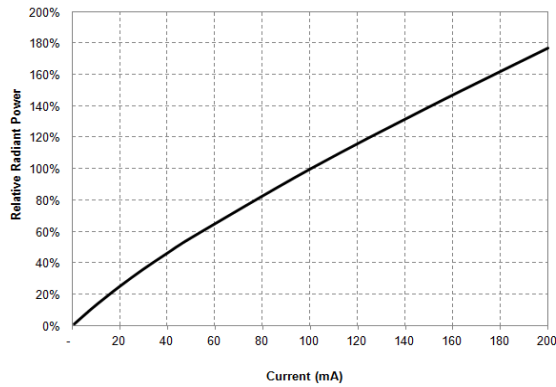
Parameter	Symbol	Value	Unit
DC Forward Current	I_F	150	mA
ESD	V_{ESD}	4000	V
Power Dissipation	P_d	1.05	W
Junction Temperature	T_J	85	$^{\circ}\text{C}$
Soldering Temperature ^{*(1)}	T_S	260	$^{\circ}\text{C}$
Storage Temperature	T_{Stg}	-40~+100	$^{\circ}\text{C}$
Operation Temperature	T_{Op}	-30~+60	$^{\circ}\text{C}$

- (1) JEDEC STD-020 latest version compliant.
- (2) Proper current rating must be observed to maintain junction temperature below T_J max.

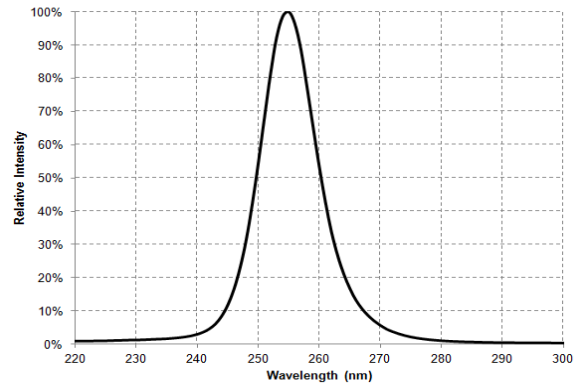
Characteristics

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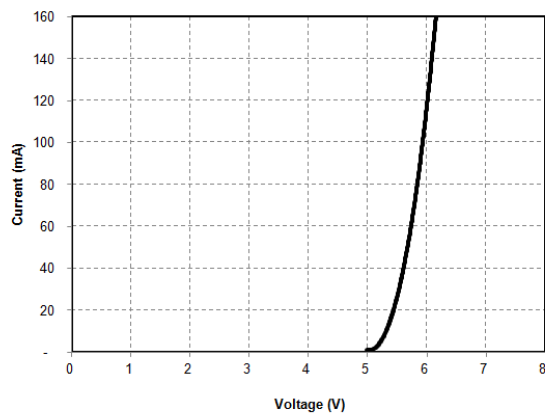
Relative Radiant Flux vs. Forward Current



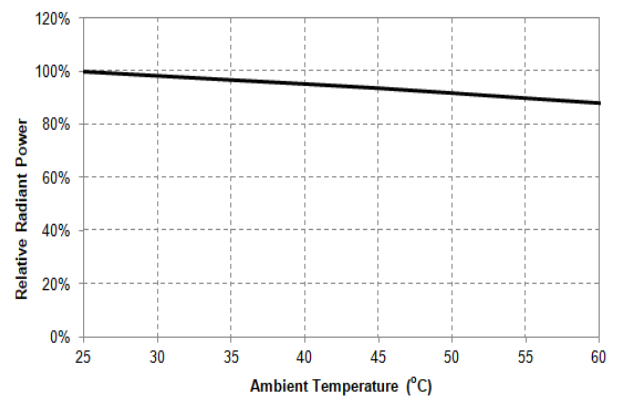
Typical Spatial Distribution



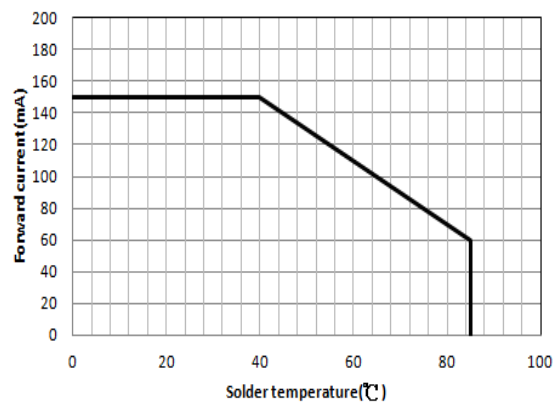
Forward Current vs. Forward Voltage at 25°C



Relative radiant flux vs. Ambient Temperature



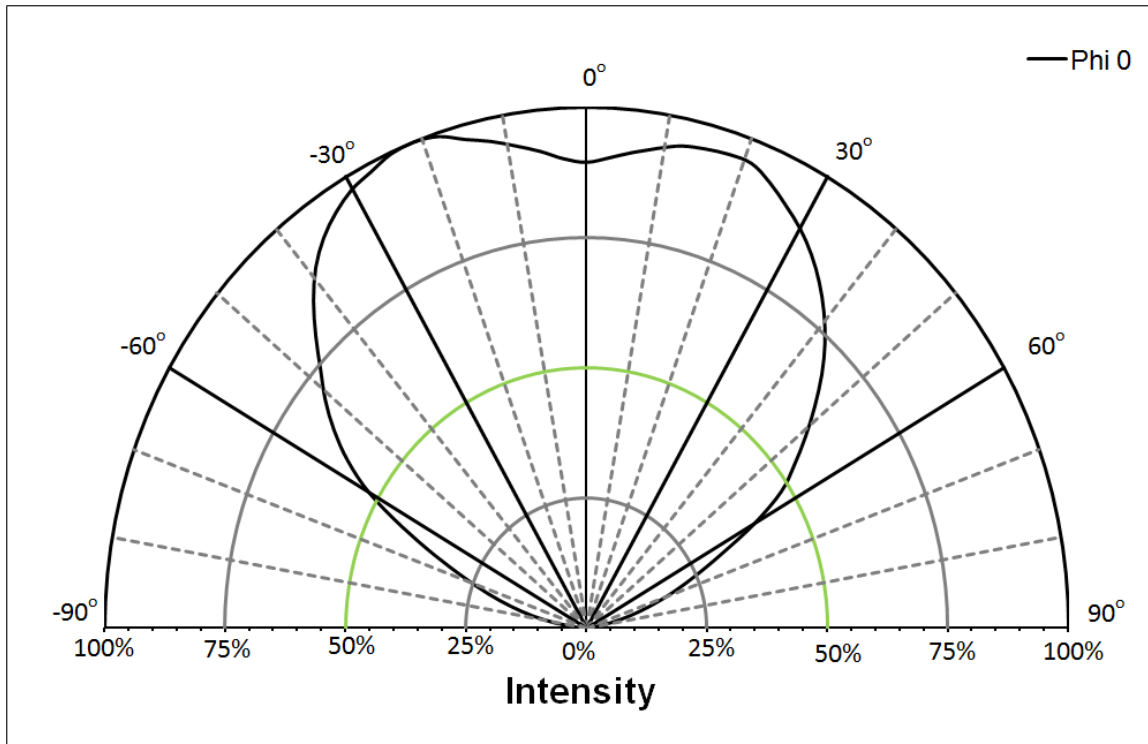
Derating Curve



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■ Radiation Pattern



Binning

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Bin code definition

Wp Rank	P _o Rank	V _F Rank
U0250	B3	4

Wavelength Rank (Ta=25°C)

Condition	W _P Rank	Min.	Max.	Unit
I _F =100mA	U0250	250	260	nm

Radiant Power Rank (Ta=25°C)

Condition	P _o Rank	Min.	Max.	Unit
I _F =100mA	B2	10	12	mW
	B3	12	14	
	B4	14	16	
	B5	16	18	

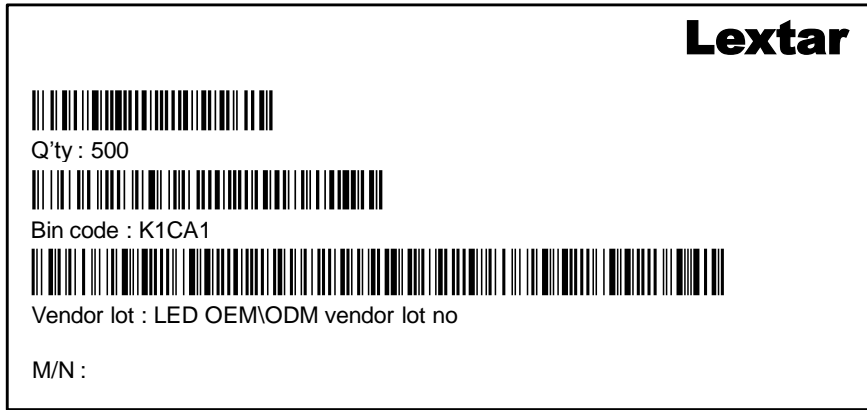
Forward Voltage Rank (Ta=25°C)

Condition	V _F Rank	Min.	Max.	Unit
I _F =100mA	3	5.0	5.5	V
	4	5.5	6.0	
	5	6.0	6.5	
	6	6.5	7.0	

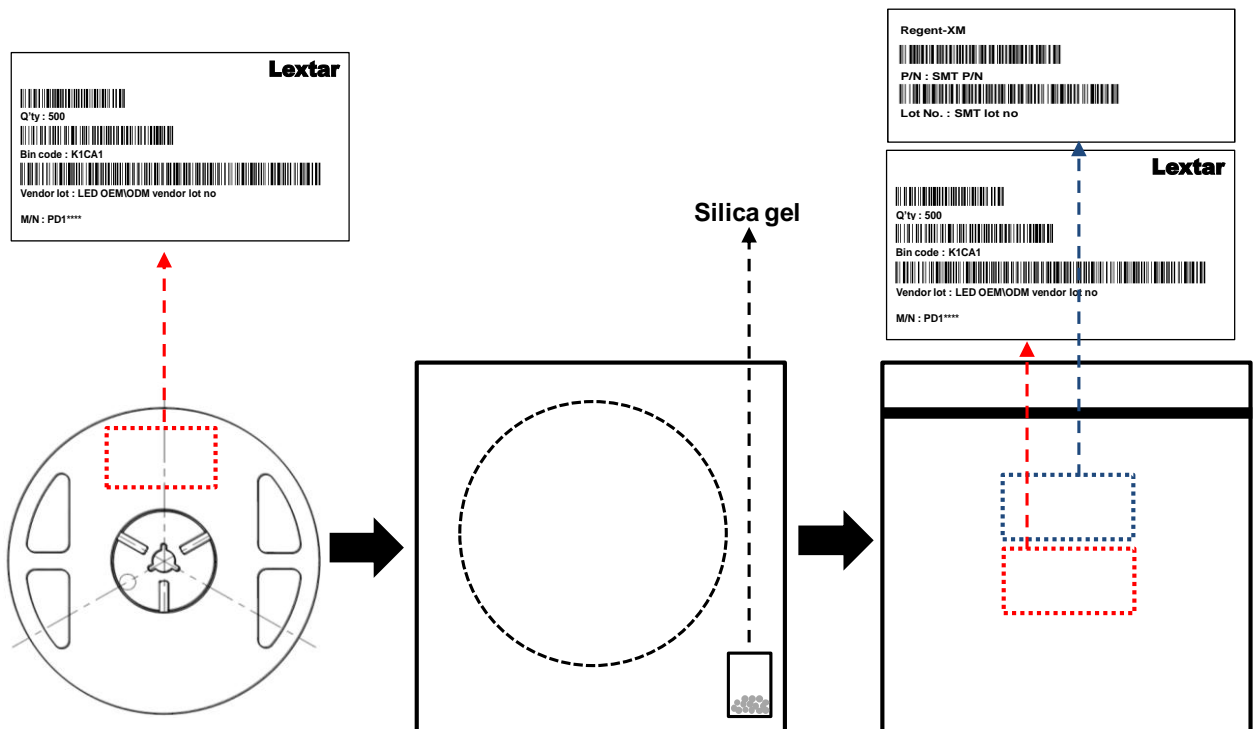
Packing

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Label



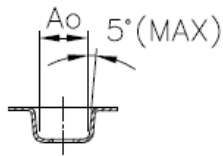
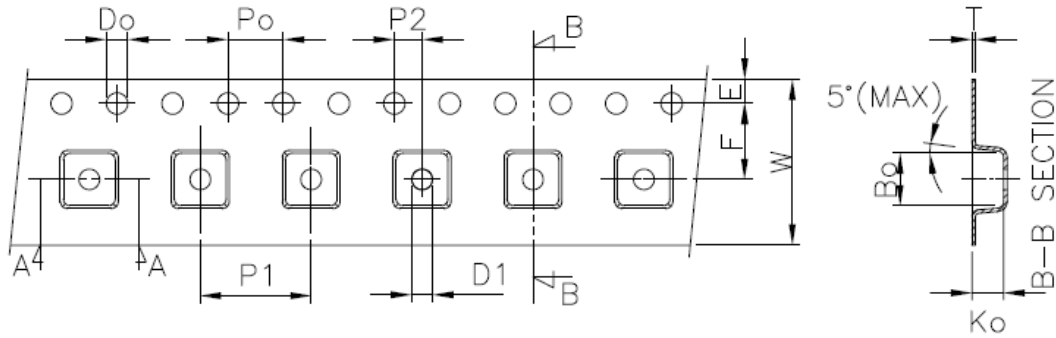
Packing process



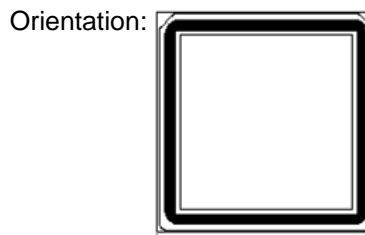
Packing

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Carrier dimensions



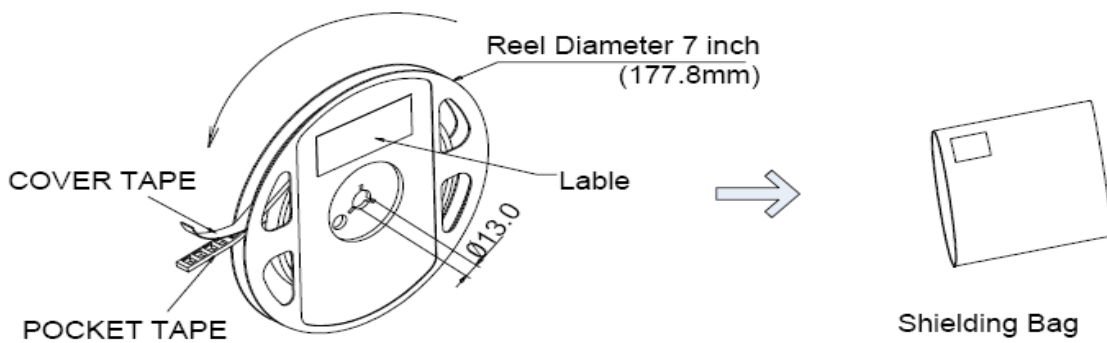
A-A SECTION



UNIT:mm

Symbol	Ao	Bo	Ko	Po	P1	P2	T
Spec	3.72±0.10	3.72±0.10	2.7±0.10	4.00±0.10	8.00±0.10	2.00±0.10	0.25±0.10
Symbol	E	F	Do	D1	W	10Po	--
Spec	1.75±0.10	5.5±0.05	1.55±0.05	1.50±0.10	12.0±0.30	40.0±0.20	--

USER REEL DIRECTION



7 inch Anti-Static Reel

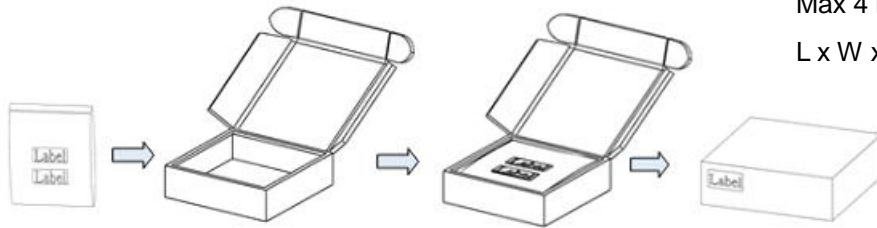
Max 500pcs/reel

Min 250pcs/reel

Packing

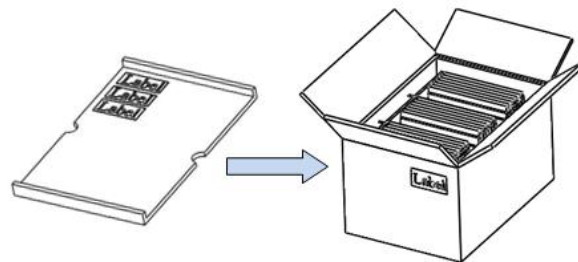
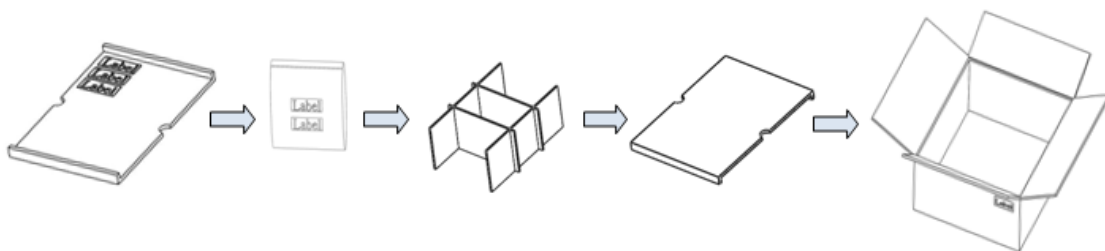
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■ Small Box



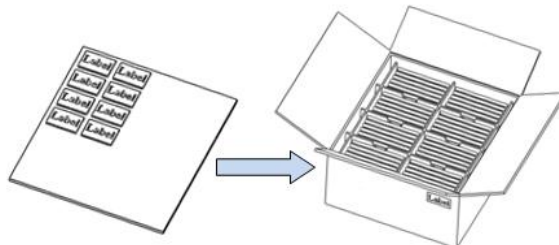
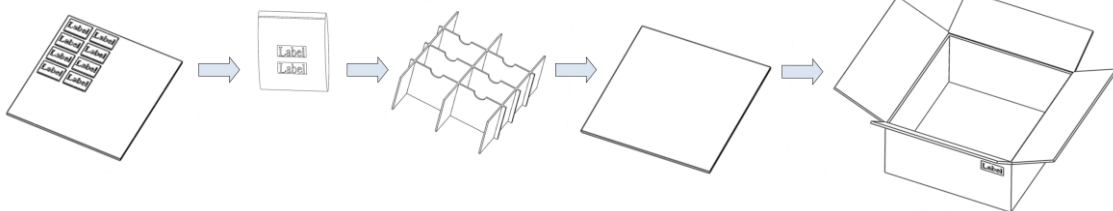
Max 4 bags in 1 inner box
L x W x H =290x240x70mm

■ Medium Box



5 inner boxes in one carton
L x W x H =390x310x260mm

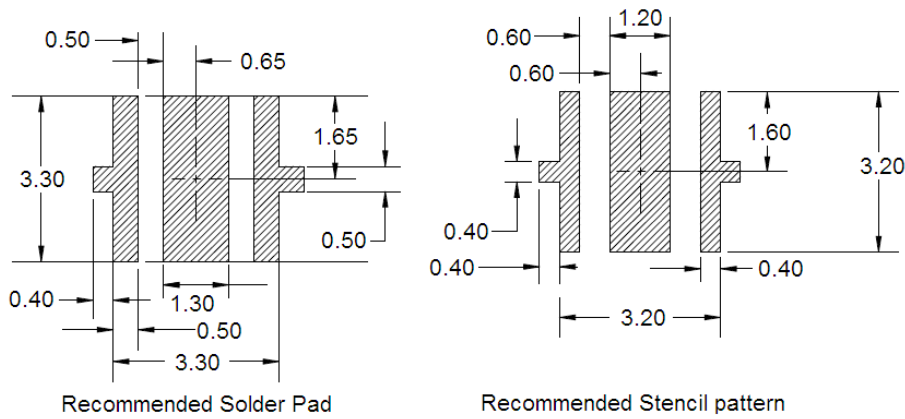
■ Large Box



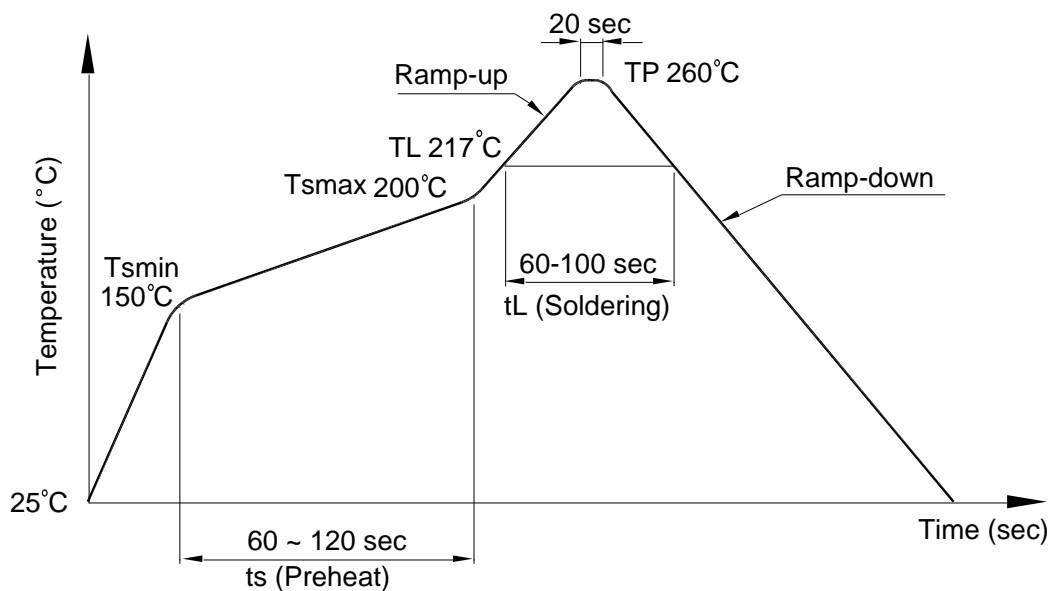
Application Notes

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■ Soldering PAD Design



■ Recommended Reflow Soldering Profile (JEDEC-STD-020 latest version compliant)



Profile Items	Conditions
Preheat	
-Temperature Min.(T_{Smin})	150°C
-Temperature Max.(T_{Smax})	200°C
-Time(Min. to Max.)(t_S)	90±30 sec
Soldering Zone	
-Temperature(T_L)	217°C
-Time	60~100 sec
Peak Temperature(T_P)	260°C
Ramp-up rate	3°C / sec max.
Ramp-down rate	3~6°C / sec

Note:

1. One time soldering is recommended; do not exceed 3 times reflow process.
2. The recommended peak temperature is 245°C. The maximum soldering temperature should be controlled under 260°C.

Precautions

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■ Use Applications

- The products are not intended to any application which is not specified in this document. For other application, please be noted that a different product may be required. If you have any concerns, please contact us before using the products in your desired application. This specification guarantees the quality and performance of the products as an individual component. Do not use the products beyond the use case and use environment that the specification has described in this document. We assume no responsibility and liability for any lost and damage resulting from the use or operation of the products which do not comply with any absolute maximum ratings, warnings, restrictions and instructions recited in these specification sheets or other forms of notices from us or resulting from the use or operation of the products under non-standard environment or operations.

■ Cautions

- All measurement data is taken from standard laboratory procedures on each discrete product. The procedure does not work on any product integrating components and materials not provided by us. The measurement is provided for your reference and evaluation on your integrated products only. Therefore the products should always be cautiously used with other parts on your own. It is your or your customer's responsibility to perform sufficient tests under your expected environment prior to use the products with other parts to ensure that the lifetime and other quality characteristics required for the actual use in real life are met. During your tests, it is recommended to actively consult with us instantly while there is any concern or inconsistency about the discrete LED. Caution: While using under non-standard environment, application or non-approval operations, be aware of malfunctions or damages leads to risks of life or health.
- You will not reverse engineer, disassemble or otherwise attempt to extract knowledge/design information from the products. In the case of any incident or quality concern that appears to be in breach of these specifications, the products in question must be reported to our local sales representatives for further instructions. Please ensure that the products in question are not disassembled or removed from the PCBs (if any). The determination of whether the products in question are defective and are required for any corrective action thereafter shall be made by us in accordance with our cause analysis procedure. If you do not agree with our cause analysis result, you may

request us to send the products in question to a mutually agreed third party for inspection. The cost of such third party inspection shall be borne by you unless it is determined by such third party that said quality issue is solely attributable to us. In the above case, our sole and exclusive obligation shall be, either to repair, replace or refund the products in question.

- All previous negotiation and agreements not specifically incorporated herein are superseded and rendered null and void. We assume no liability with respect to defects and/or issues of the products caused by: alternation, modification, change, repair and attempt to repair of the products by a party other than us; not caused by our negligent, gross negligent, reckless, or other improper use of the LEDs; installation, operation, or maintenance of the products by a party other than us and not in a manner described in the instruction manual, if applicable; and combination of a product not supplied by us.

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- Repair, replace or refund OF THE Products SHALL CONSTITUTE THE SOLE AND EXCLUSIVE REMEDY FOR THE PRODUCTS. WE EXPRESSLY EXCLUDE ALL EXPRESS WARRANTIES IN RELATION TO THE PRODUCTS INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE
- Both parties agree that before your consent to the document, we reserve rights to modify and DISCARD the former version of the DOCUMENT and the consent in this clause including a written consent or beginning an actual performance on DEALINGS.

Revision History

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Date	Contents	Writer
2020.11.20	New Version	K.H.Shen
2021.08.03	Revise Opto-Electrical Characteristics	Kevin Fan

Smart Lighting *Amazing Life*

Lextar Electronics Corp. is the leading LED (Light Emitting Diode) maker integrating upper stream epitaxial, middle stream chip, and downstream package, SMT and LED lighting applications. Founded in May, 2008, Lextar is a subsidiary of AU Optronics, the leading TFT-LCD and solar PV manufacturer. Lextar's product applications include lighting and LCD backlight. Lextar's manufacturing sites include Hsinchu and Chunan in Taiwan, and Suzhou in China. The company turnover in 2012 is 340 million USD.